

# ECO-CHEM

## Eco-friendly and intensified chemical reactions



### GENERAL CONTEXT

The chemical industry nowadays contributes to 5 % of the global anthropogenic CO<sub>2</sub> emissions. On average, 1 to 2.5 Kg of CO<sub>2</sub> are emitted per Kg of manufactured product. Because the market of chemistry is growing at an annual rate of 3%, the CO<sub>2</sub> emissions from the chemical industry will automatically increase if nothing is done. In addition, the increase in taxes on CO<sub>2</sub> emissions (Paris agreement on climate change) is an economic driver forcing the chemical industry to reduce its CO<sub>2</sub> emissions. In this context, the development of eco-efficient (low carbon) processes has become a priority.

### OBJECTIVES

ECO-CHEM aims at investigating innovative catalytic technologies for the synthesis of fine chemicals from cheap and industrially relevant chemicals, such as N<sub>2</sub>, NH<sub>3</sub>, light alkenes, light alcohols..., through eco-efficient processes. By eco-efficient processes, we mean here processes or reactions that are less emitting of CO<sub>2</sub> (*i.e.* better use of energy, simplified downstream processes, cascade reactions, intensified processes/reactions, less waste, catalysis, etc.).

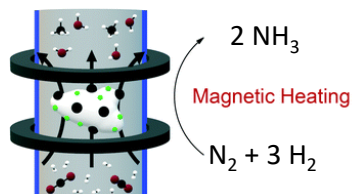
### METHODOLOGY

- The design of more efficient catalytic systems (homogeneous and heterogeneous),
- The development of catalytic reactions at lower temperatures through the coupling of catalysis with alternative heating/activation systems.
- Process intensification to further reduce CO<sub>2</sub> emissions
- Electrification of chemical reactions, including better control of energy transfer (to chemicals and/or catalysts)
- Elucidation of reaction mechanisms at play

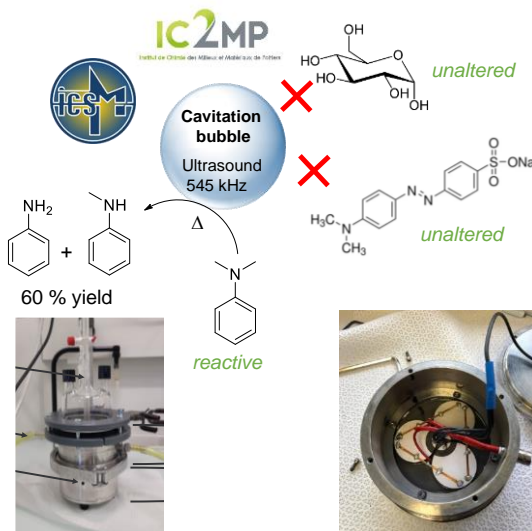
### EXPECTED RESULTS, IMPACTS

- Reduction in CO<sub>2</sub> emissions is expected in (1) detergency, paints and cosmetics, (2) polymers (packaging, construction, automotive, electronics) and (3) solvents,
- Structuration of a multi-disciplinary national community on catalyst design and assisted-catalysis, catalyst integration to catalytic process and multi-scaled approach,
- Formation of students better armed to tackle the future challenges faced by the chemical industry,
- Provision of scientific expertise to chemical companies which are currently strongly requesting novel and eco-friendly technologies.

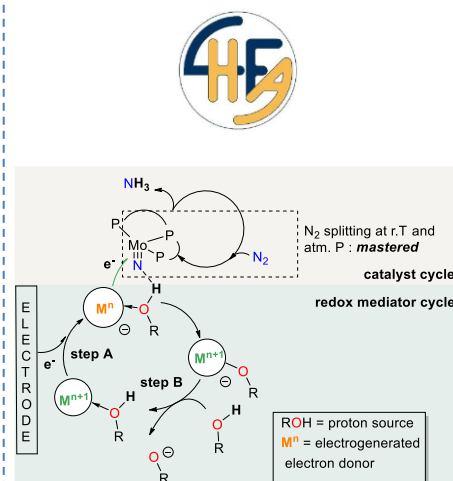
### Some highlights



Magnetically Induced Heterogeneous Catalysis  
*Selective transfer of energy to catalyst*



Specific hydrothermal reactions induced by cavitation in water  
*Selective transfer of energy to hydrophobic chemicals*



Dual catalytic cycle  
*Synergistic effect between catalysis and electricity*